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## Vdi 3400 Mold Texturing Vdi Finish Edm Surface

**vdi 3400 - delta mold** - vdi 3400 12—45 30s 33 24 33 39 45 nnnnnnnnaanz 33 39 42 a ra according to following ra (german) document the rz values and require vdi surfaces correspond to the **vdi 3400 surface finish grade definition - delta mold** - vdi 3400 ra = cla = aa class agie charmilles  $\mu\text{m}$   $\mu$  inch iso 1302 0 0,10 4,0 n3 1 0,11 4,4 2 0,12 4,8 3 0,14 5,0 4 0,16 6,4 5 0,18 7,2

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